

Index - Icons

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Aluminium



VALUES

As a manufacturer Castel Engineering is conscious that modern economy requires constant and swift adaptation, while diversification of the offer will ensure a growing market share. Though the tendency is towards a never ending spiral of cheaper products, we compromise ourselves to still manufacture products of very high quality. Thanks to full control of our production processes and tool conceptions, we have been able to keep our commitments while remaining the most competitive. We are grateful to both our customers and suppliers for their market feedback which allows us to remain up to date, innovative and enables us to improve our products.

Serving our customers and keeping them satisfied is our daily concern. As experts, we consider it our duty to accompany them with their requests. We are keen on sharing our expertise in order to allow them to opt for the best suitable solution for their projects. We believe that business is much more than simply operating commercial transactions. A long-term business relation can only continue to exist if all the parties are on the same page. Communication is crucial. We take care of every customer with an individual and personal approach. Our multilingual sales team will follow up your file step by step, as to understand your needs, advise the selection of the products, send a quotation and ensure that your order is delivered at your warehouse. We are able to follow up your requests in 9 languages: English, French, Dutch, German, Polish, Italian, Arabic, Spanish and Russian.

Keeping a well filled stock is another service we provide to our customers. Therefore at least 6.000m², of our total surface of 17.000m², represent the permanent storage of our products. We also offer fast and competitive transport solutions as part of our service.





PRODUCTION

We need 3.000.000 kg of raw materials on a yearly basis to feed the 15 injection moulding and 7 extrusion lines that Castel Engineering currently houses at its H.Q. In 2014 we bought new additional machinery to reinforce our production. This enables us to extend our offer and services to the customers.

Our Research and Development department has the commitment to ensure that our products remain up to date with the evolution of the technologies.

Their other fundamental role is to keep on improving products or conceiving new ones, with a reduced ecological footprint, to comply with new standards.



ENGINEERING SOLUTIONS

Having over 25 years of experience in plastics transformation, we have been able to gather and increase essential knowledge as to become and remain a European leader. Thanks to our partners, customers and suppliers, we can continuously improve our products to offer an up to date response to the ever changing markets. We have obtained a serious know-how in tool conception which contributes to optimize manufacturing costs while enabling us to produce high quality at the most competitive prices. Many satisfied customers have even entrusted us with the conception and manufacturing of some of their OEM components.





MANUFACTURING QUALITY

Thanks to modern and up to date machinery we can guarantee a high quality of manufacturing. We buy prime raw materials from renowned industrial suppliers from whom we get full support.

Quality control checks are scheduled on a regular basis.



Castel Engineering has both extrusion and injection moulding production processes as its expertise, which is exceptional in its sector. Packing is also done "in house" which allows quality control over the whole process, from raw material transformation into products, till packed and ready to be dispatched. Orders are prepared and shipped on a virtually permanent stock availability. One of our strengths is the fact that we can modify the production planning according to urgent or special requests.





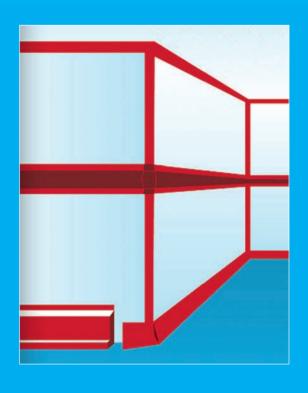
RESPECT FOR THE ENVIRONMENT

We are conscious that the natural treasures on our planet are limited and that is why we are doing our utmost not to waste them. We have set up a recycling program allowing us to recover and reuse as much raw materials as possible. Packaging, mainly from recycled origin, is carefully selected to have a minimal ecological footprint. Solar panels are providing big part of the energy we require, along with the purchase of green energy to satisfy the rest of our consumption.





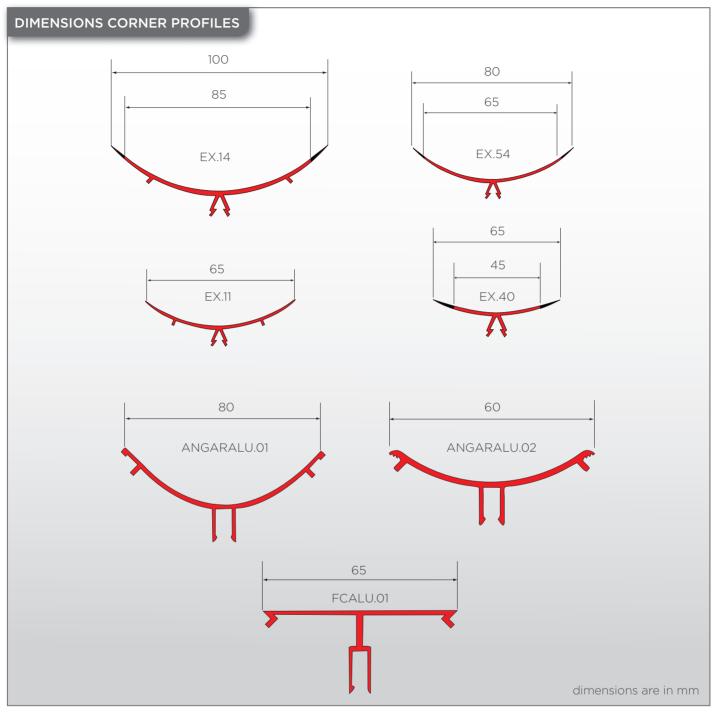
Wall to Floor Hygienic Profiles

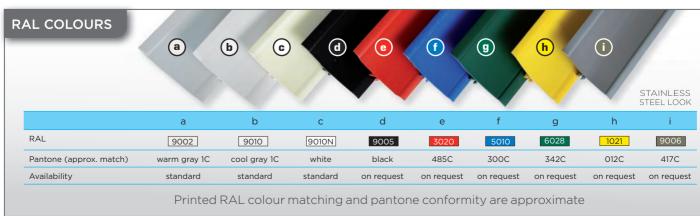


Hygienic Corner Profiles
Large PVC Covings
Medium PVC Covings
Small PVC Covings
Backing Profiles
Aluminium Covings
Plinth Profiles
Accessories Plinths
Other Skirting
U Channel Profiles
Asymmetric U Channels
Symmetric U Channels
L-Covering Profiles



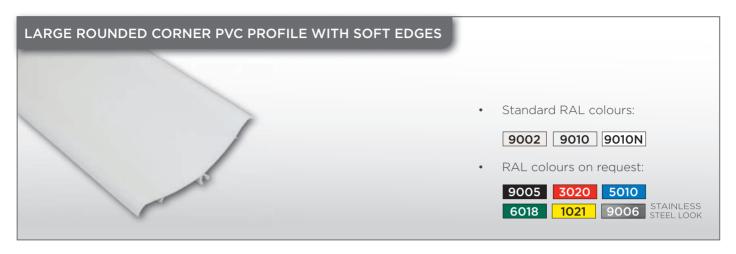
Hygienic Corner Profiles





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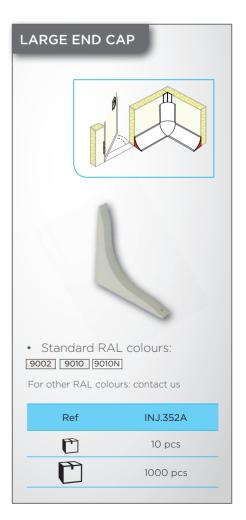
Large PVC Covings



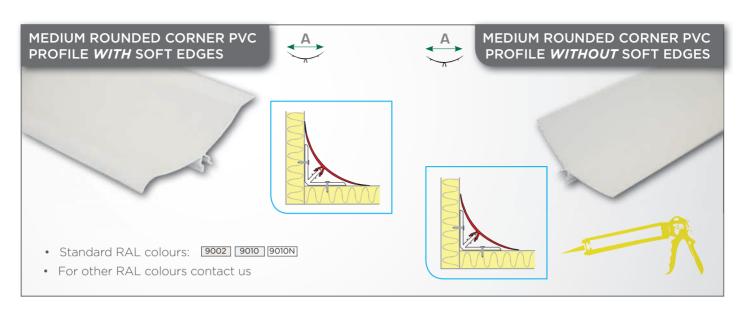
Ref	EX.14
Size A	100 mm
Length	4 lm
	120 lm
1111	1920 lm
✓ Back profiles	EX.28 EX.53 Hoekalu.40 & 35







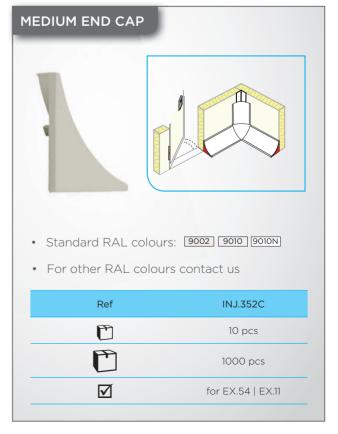
Medium PVC Covings



Ref	EX.54	EX.11*
Soft edges	with	without
Size A	80 mm	65 mm
Length	4 lm	4 lm
	120 lm	120 lm
III	2400 lm	2400 lm
✓ Back profiles	EX.28 EX.53 EX.	41 Hoekalu.35 & 30

^{*} Use hygienic sealant on both edges





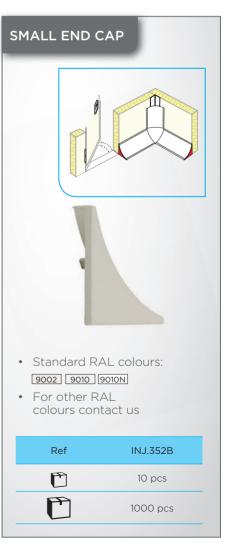
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Small PVC Covings

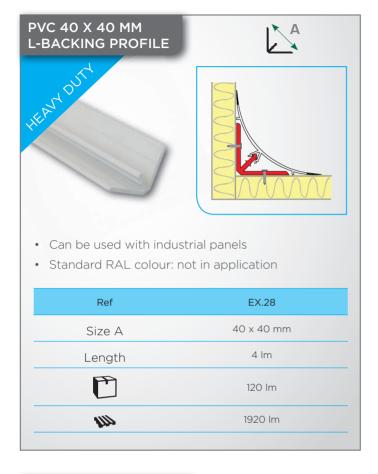


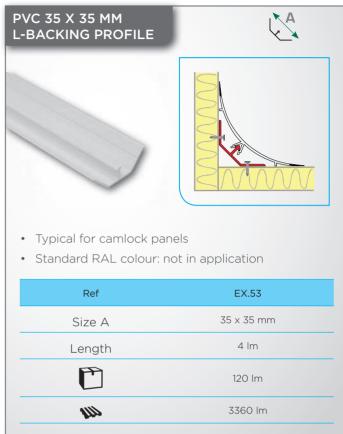


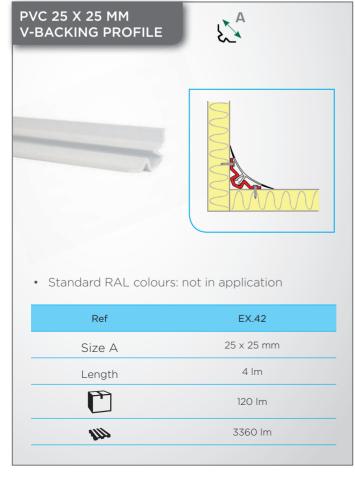


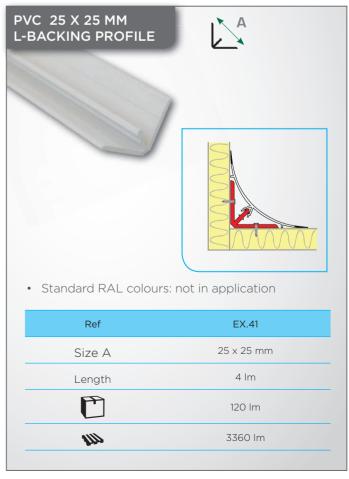


Backing Profiles









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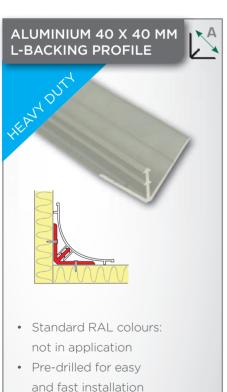




THE BEST HYGIENIC SOLUTION

• Combined with the rounded corner EX.40, the EX.146 offers the most hygienic coving solution.

Ref	EX.146
Size A	30 x 30 mm
Length	4 lm
	120 lm
1111	3360 lm
$\overline{\checkmark}$	EX.40



HOEKALU.40

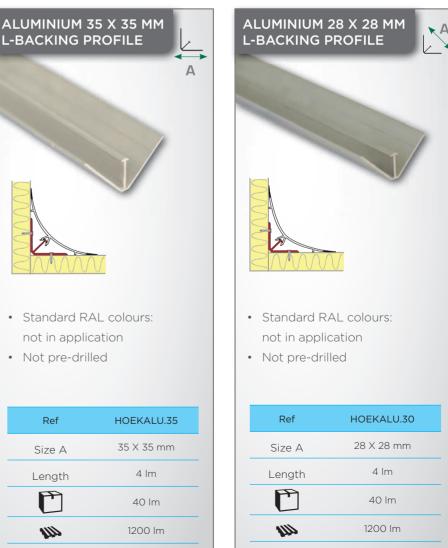
40 x 40 mm

4 lm

40 lm

1200 lm





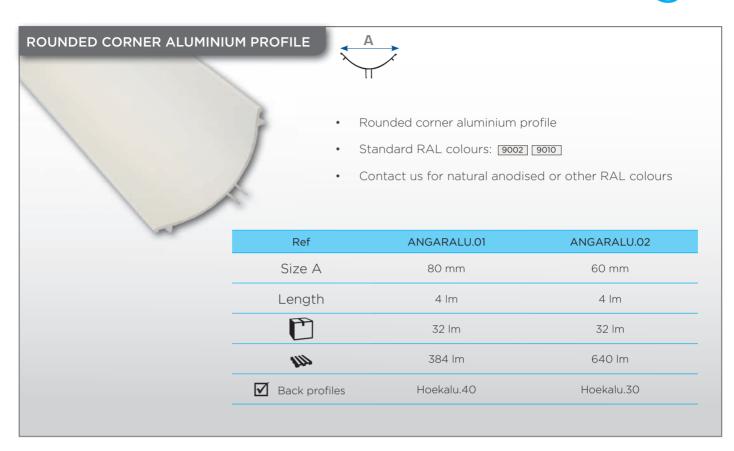
Ref

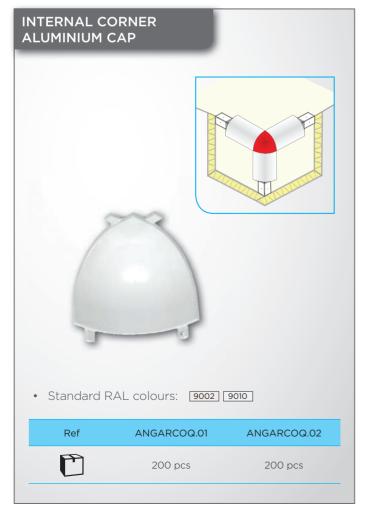
Size A

Length

1111

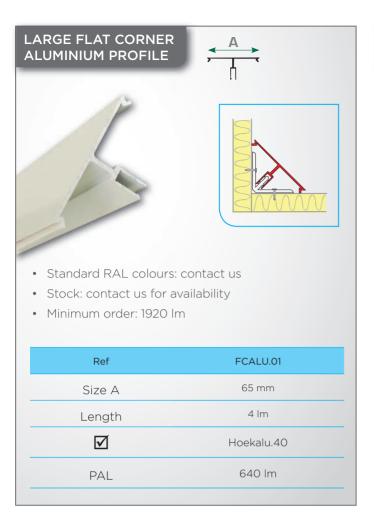
Aluminium Covings







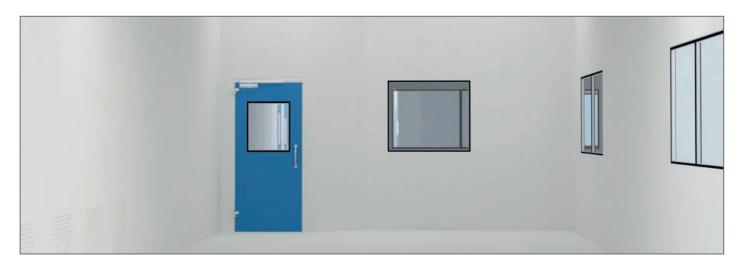
03/2015 VIII-7



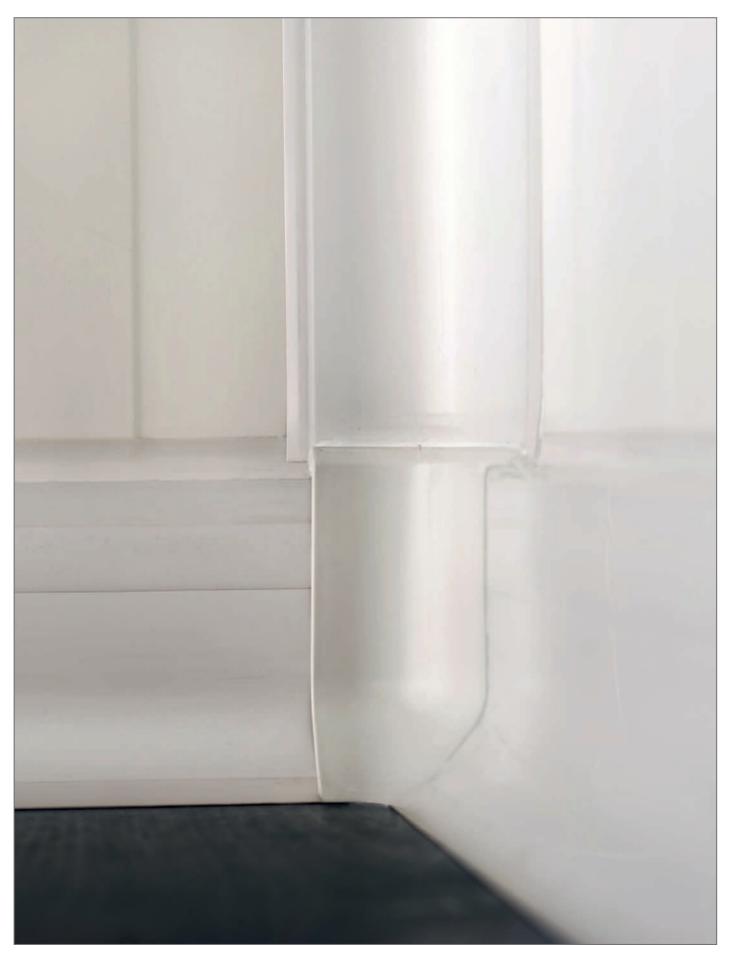


Ref	EX.28	EX.53	HOEKALU.40	HOEKALU.35	HOEKALU.30	EX.41	EX.42	EX.146
EX.14	•	•	•	•	(■)	(■)		
ANGARALU.01			•					
ANGARALU.02					•			
FCALU.01			•					
EX.54	•					•		
EX.11	•	•			•	•		
EX.40					•	•	•	•

■ Compatible (■) Possible

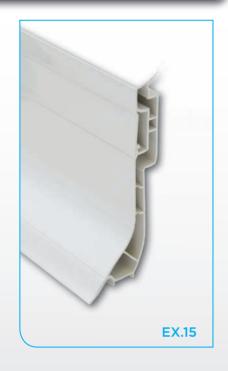


Plinth Profiles



03/2015

PVC PLINTH WITH SOFT EDGES





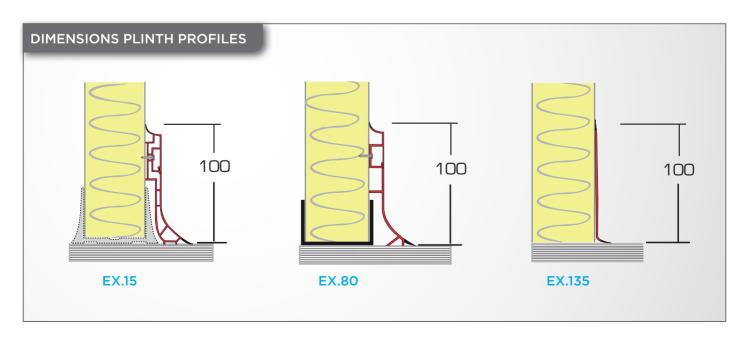


• Standard RAL colours: 9002 9010 9010N

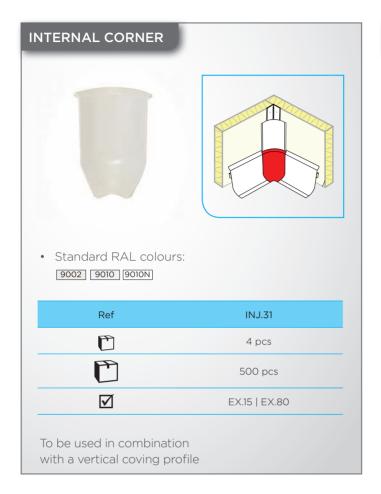
Ref	EX.15	EX.80	EX.135
Length	4 lm	4 lm	4 lm
	80 lm	80 lm	200 lm
IIII	1280 lm	1280 lm	1400 lm

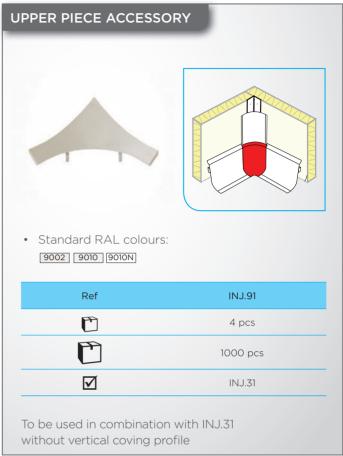
EX.15 / EX.80: invisible screw fixing feature.

EX.135: Can be glued.

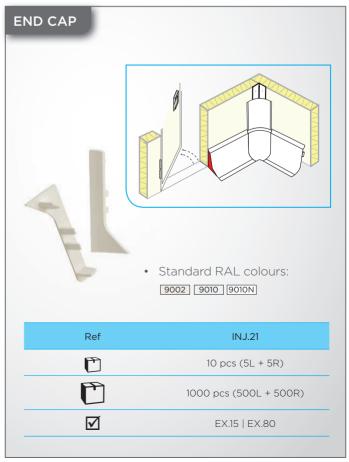


Plinth Accessories



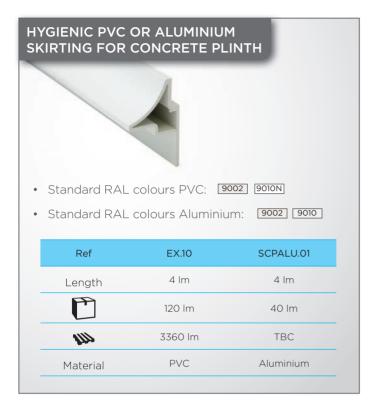




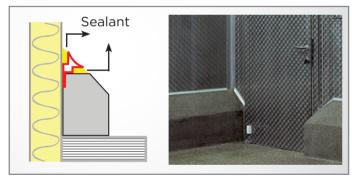


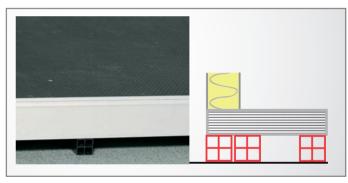
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Other Skirting

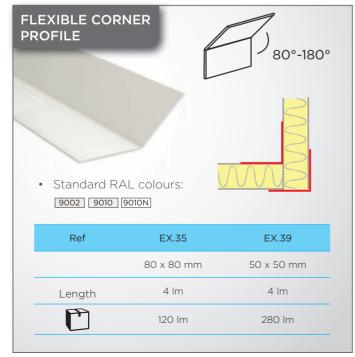








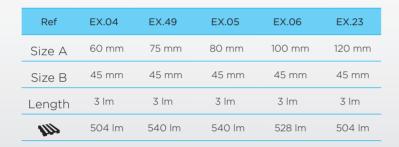
FLOOR VENTILATION





U Channel Profiles

ROUNDED U CHANNELS A Standard RAL colours: 9002 9010





CONVENIENT FOR FOODSAFE PARTITIONING INSIDE COLDROOMS + FAST SEALANT OPTION

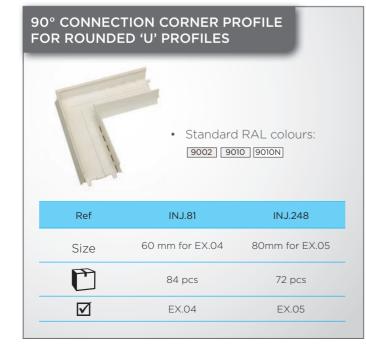
• The edge detail of the 'U' channel allows easy panel insertion.

The joint to be finished with a sealant if this is required.

FULL COMPATIBILITY WITH EX.15 AND EX.80

• The U channels have a rounded edge profile for an optimized hygienic cleaning.

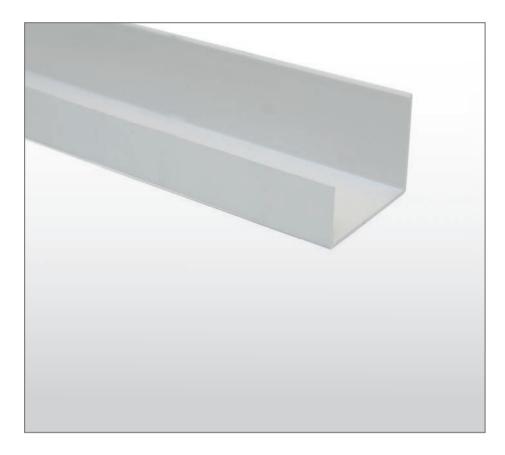
In case of "high level" hygienic cleaning requirements, EX.15 or EX.80 plinths can be aesthetically added.

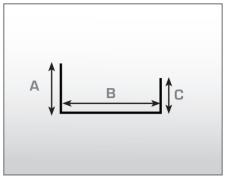




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Asymmetric U Channels







Easier than U Channels made from bent steel sheet, you don't risk to scratch off the panel coating.

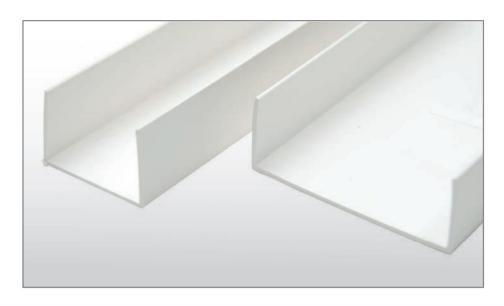
THE ASYMMETRIC U CHANNEL IS VERY CONVENIENT TO USE:

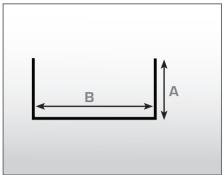
- You slide the panel by the small side of the U channel profile till it touches the bigger back side. Then you "rotate" the panel upright.
- The asymmetric U channel is rigid and is UV-stabilized.
- Thickness: 2,5 mm.
- Standard RAL colours*: 9002 9010N Neutral white

^{*} Contact us for other RAL colours and stock availability. Neutral white: slight variation may be noticed between production batches.

Ref	EX.68	EX.64	EX.65	EX.66	EX.67
Size A	50 mm				
Size B	50 mm	60 mm	75 mm	80 mm	100 mm
Size C	30 mm				
Length	4 lm				
min. order Qty	1500 lm				
IIII	500 lm				

Symmetric U Channels





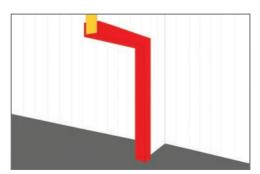
- U-profiles are UV stabilized.
- Can be used for doorway finish or to cover cuts in industrial panels.
- Standard RAL colours:

9002 9010N Neutral white

^{*} Contact us for other RAL colours and stock availability. Neutral white: slight variation may be noticed between production batches.

Ref	EX.101	EX.102	EX.103	EX.104	EX.105	EX.106	EX.107	EX.108
Size A	30 mm							
Size B	30 mm	40 mm	50 mm	60 mm	75 mm	80 mm	100 mm	125 mm
Thickness	1,5 mm	1,5 mm	1,5 mm	1,5 mm	2 mm	2 mm	2 mm	2 mm
Length	4 lm							
min. order Qty	1500 lm							
PAL	N/A	500 lm	N/A					

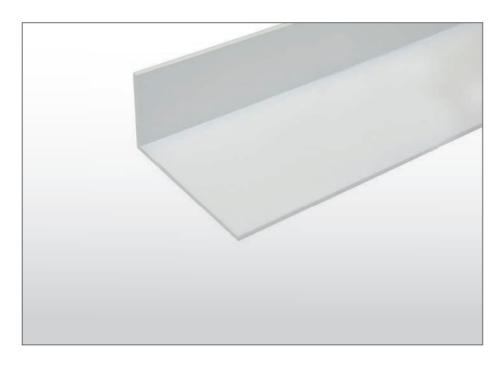


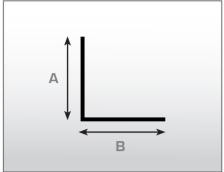




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L-Covering Profiles



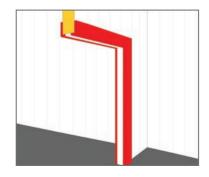


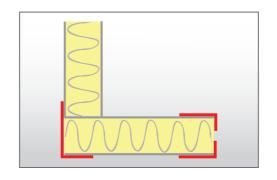
- Made from UV stabilized PVC.
- Standard RAL colours:

9002 9010N Neutral white

^{*} Contact us for other RAL colours and stock availability. Neutral white: slight variation may be noticed between production batches.

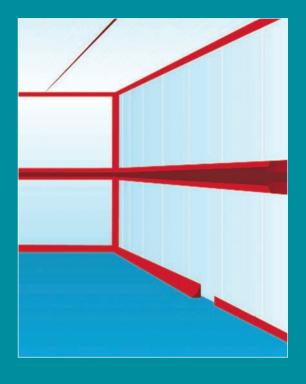
Ref	EX.111	EX.112	EX.113	EX.114	EX.115	EX.116
Size A	30 mm	40 mm	50 mm	60 mm	50 mm	50 mm
Size B	30 mm	40 mm	50 mm	60 mm	100 mm	100 mm
Thickness	1 mm	1,2 mm	1,4 mm	2 mm	2 mm	3 mm
Length	4 lm					
min. order Qty	1500 lm					
	40 lm					







Bumpers -Panel Protections





Bumpers - Protections



HIGH IMPACT ABSORPTION

- The Heavy Duty Bump Rail is made from very rigid PVC which makes it resistant to high impacts.
- Invisible screw fixing feature thanks to the cosmetic stripe.

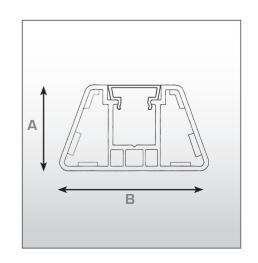
WIDE RANGE OF COLOURS

- Combinations possible between all standard RAL colours mentioned on pg.VIII-1.
- Standard RAL colours: 9002 9010N

Cosmetic stripes: see our standard colours page VIII-1.

• For other RAL colours: contact us.

EX.81-82
40 mm
70 mm
4 lm
40 lm
640 lm



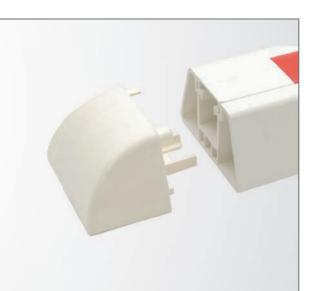
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END CAP FOR HEAVY DUTY BUMP RAIL

- Combine 2 end caps for an internal corner
- Standard RAL colours:

9002 9010N

Ref	INJ.296
	4 pcs
	400 pcs



EXTERNAL CORNER FOR HEAVY DUTY BUMP RAIL

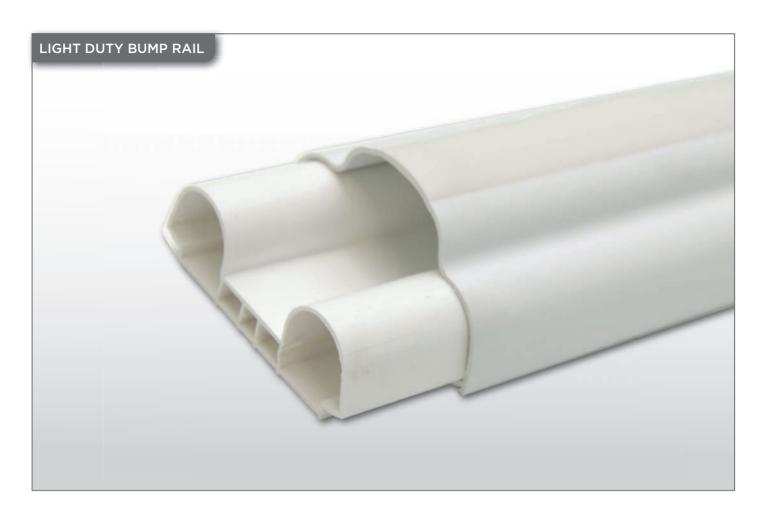
• Standard RAL colours:

9002 9010N

Ref	INJ.334
	4 pcs
	280 pcs





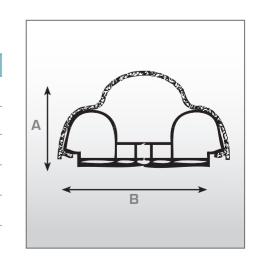


IMPACT ABSORPTION

- The Light Duty Bump Rail is conceived in a two part design, which allows it to absorb light impacts without permanent loss of shape.
- Standard RAL colour: 9010

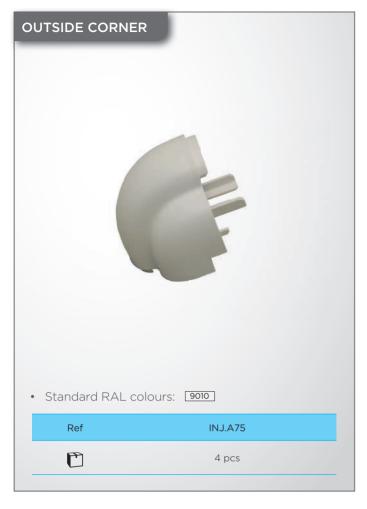
Cosmetic stripes: red blue green white

Ref	EX.20-21
Size A	47 mm
Size B	90 mm
Length	4 lm
	40 lm
III	640 lm



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PANEL PROTECTIONS | **Bumpers -** protections



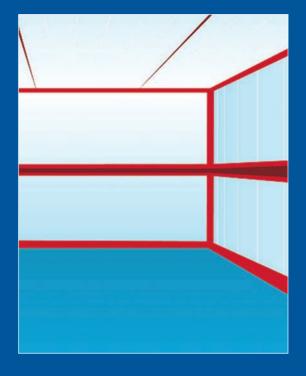








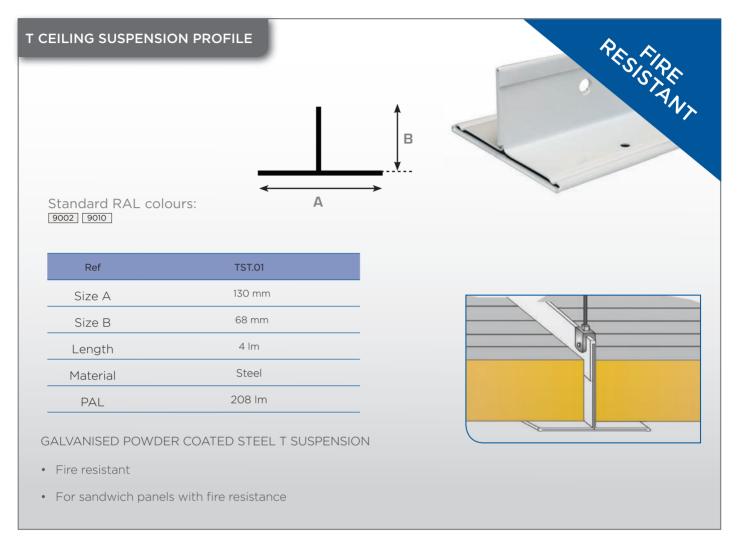
Ceiling Suspension



Galvanised Powder Coated Steel Aluminium Glass Fiber Reinforced Polyester



Galvanised Powder Coated Steel



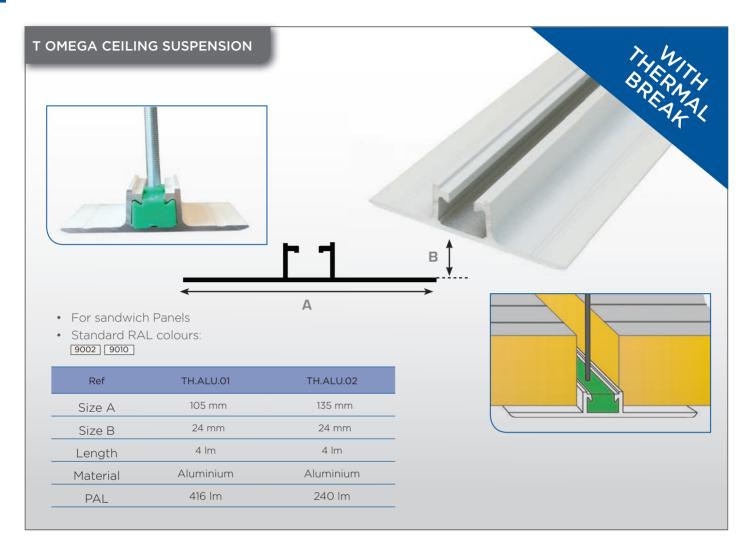




It's the customer's responsibility to check, handle and install in compliance with the building regulations, with the safety factors and according to the professional know-how... in application at the location of installation. Technical data available upon written request.

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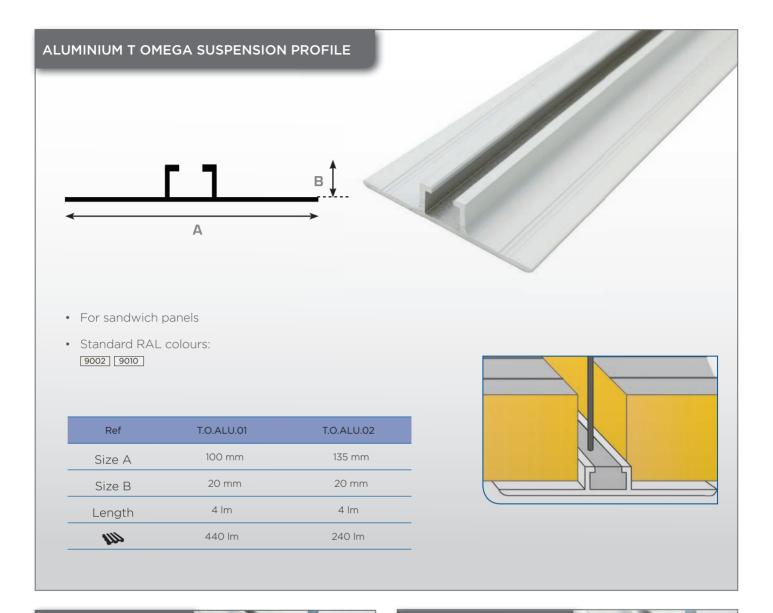
Aluminium



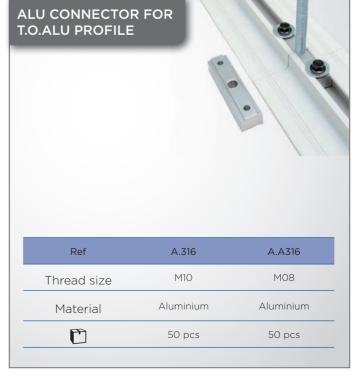




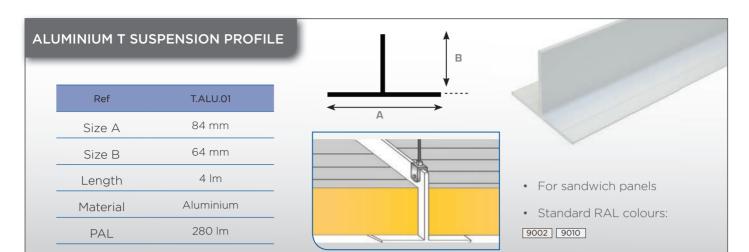
It's the customer's responsibility to check, handle and install in compliance with the building regulations, with the safety factors and according to the professional

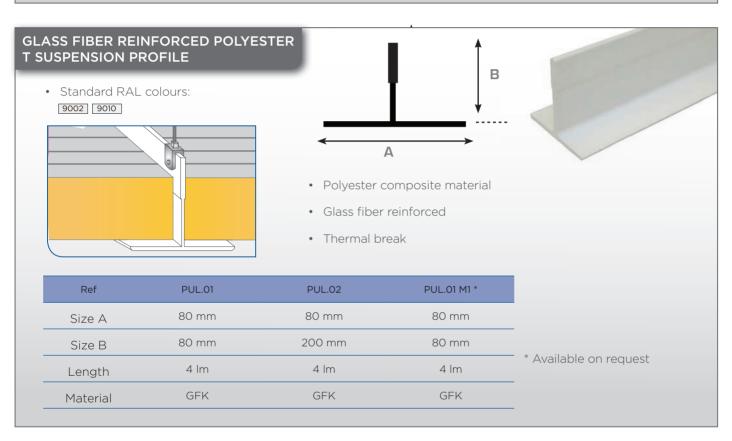




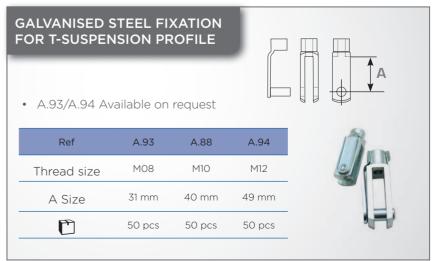


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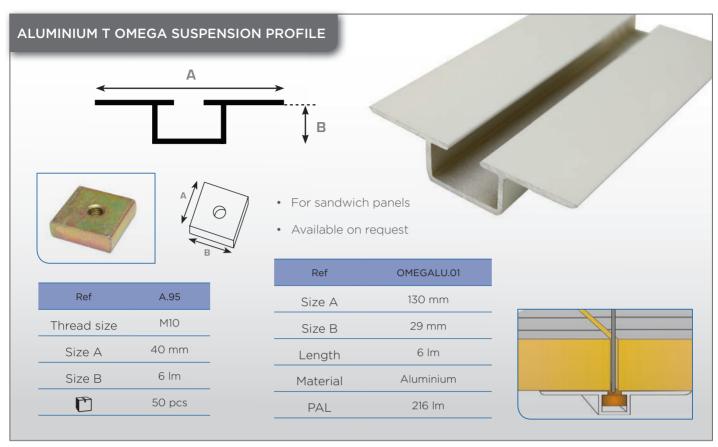








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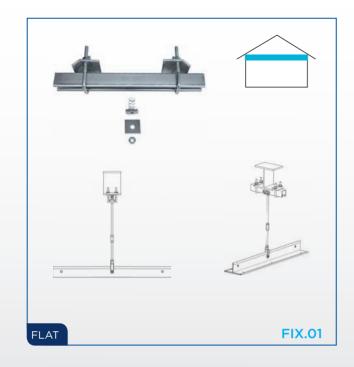


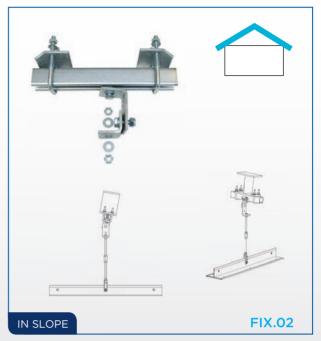
IMPORTANT

- Above screws feature thermal break also when used with steel threaded rods (alternative to nylon)
- Rods are <u>not</u> in our product range.
- Other colours on demand

It's the customer's responsibility to check, handle and install in compliance with the building regulations, with the safety factors and according to the professional know-how... in application at the location of installation. Technical data available upon written request.

FIXATIONS FOR CEILING SUSPENSIONS





Ref	FIX.01	FIX.02
Measurements	M10 thread size	M10 thread size
	1 set	1 set
	50 sets	50 sets
Ш	300 sets	250 sets

FIXATIONS FOR CEILING SUSPENSIONS Ref FIX.03-08 FIX.03-10 FIX.03-12 Ø8mm Ø 10 mm Ø 12 mm Measurements 50 sets 50 sets 50 sets

Castel Air Conditioning





- Ducts and fittings (line set covers)
- Floor and wall support
- Condensation drainage
- Pre-installation boxes
- Accessories









Hygiene = Cleaning



* Disinfectants compliant to regulation (EU) No 528/2012 of the European Parliament and of the Council of 22 May 2012 concerning the making available on the market and use of biocidal products text with EEA relevance

OJ L 167, 27.06.2012, p. 1-123 (BG, ES, CS, DA, DE, ET, EL, EN, FR, GA, IT, LV, LT, HU, MT, NL, PL, PT, RO, SK, SL, FI, SV) Special edition in croatian Chapter 13 Volume 049 P. 181 - 303



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